



# SAFETY DATA SHEET

## THE DOW CHEMICAL COMPANY

**Product name:** DOWTHERM™ SR-1 Heat Transfer Fluid, No Dye

**Issue Date:** 05/05/2025

**Print Date:** 05/06/2025

THE DOW CHEMICAL COMPANY encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

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## 1. IDENTIFICATION

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**Product name:** DOWTHERM™ SR-1 Heat Transfer Fluid, No Dye

### **Recommended use of the chemical and restrictions on use**

**Identified uses:** Heat transfer fluid. For non-evaporative closed loop systems. Do not use if there is the possibility of incidental contact to food and/or potable water. We recommend that you use this product in a manner consistent with the listed use. If your intended use is not consistent with the stated use, please contact your sales or technical service representative.

### **COMPANY IDENTIFICATION**

THE DOW CHEMICAL COMPANY  
2211 H.H. DOW WAY  
MIDLAND MI 48674  
UNITED STATES

**Customer Information Number:**

800-258-2436  
SDSQuestion@dow.com

### **EMERGENCY TELEPHONE NUMBER**

**24-Hour Emergency Contact:** CHEMTREC +1 800-424-9300

**Local Emergency Contact:** 800-424-9300

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## 2. HAZARDS IDENTIFICATION

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### **Hazard classification**

GHS classification in accordance with the OSHA Hazard Communication Standard (29 CFR 1910.1200)

Acute toxicity - Category 4 - Oral

Reproductive toxicity - Category 2

Specific target organ toxicity - repeated exposure - Category 2 - Oral

### **Label elements**

**Hazard pictograms**



Signal word: **WARNING!**

**Hazards**

H302 Harmful if swallowed.  
H361 Suspected of damaging fertility or the unborn child.  
H373 May cause damage to organs (Kidney) through prolonged or repeated exposure if swallowed.

**Precautionary statements****Prevention**

P201 Obtain special instructions before use.  
P202 Do not handle until all safety precautions have been read and understood.  
P260 Do not breathe mist or vapours.  
P264 Wash skin thoroughly after handling.  
P270 Do not eat, drink or smoke when using this product.  
P280 Wear protective gloves, protective clothing, eye protection and face protection.

**Response**

P301 + P312 IF SWALLOWED: Call a POISON CENTER/ doctor if you feel unwell. Rinse mouth.  
+ P330  
P308 + P313 IF exposed or concerned: Get medical advice/ attention.

**Storage**

P405 Store locked up.

**Disposal**

P501 Dispose of contents/ container to an approved waste disposal plant.

**Other hazards**

No data available

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**3. COMPOSITION/INFORMATION ON INGREDIENTS**

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This product is a mixture.

Component	CASRN	Concentration
Ethylene glycol	107-21-1	> 95.4 - <= 98.0 %
Dipotassium hydrogen phosphate	7758-11-4	> 1.0 - < 3.0 %*
Water	7732-18-5	> 1.0 - < 3.0 %*

Sodium tolyltriazole

64665-57-2

&gt;= 0.1 - &lt; 0.25 %\*

*Note**\*Actual concentration/concentration range is being withheld as proprietary information.*

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## 4. FIRST AID MEASURES

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### Description of first aid measures

**General advice:**

First Aid responders should pay attention to self-protection and use the recommended protective clothing (chemical resistant gloves, splash protection). If potential for exposure exists refer to Section 8 for specific personal protective equipment.

**Inhalation:** Move person to fresh air and keep comfortable for breathing; consult a physician.

**Skin contact:** Immediately flush skin with water while removing contaminated clothing and shoes. Get medical attention if symptoms occur. Wash clothing before reuse. Destroy contaminated leather items such as shoes, belts, and watchbands. Suitable emergency safety shower facility should be immediately available.

**Eye contact:** Flush eyes thoroughly with water for several minutes. Remove contact lenses after the initial 1-2 minutes and continue flushing for several additional minutes. If effects occur, consult a physician, preferably an ophthalmologist.

**Ingestion:** Do NOT induce vomiting. Seek medical attention immediately. If person is fully conscious give 1 cup or 8 ounces (240 ml) of water. If medical advice is delayed and if an adult has swallowed several ounces of chemical, then give 3-4 ounces (1/3-1/2 Cup) (90-120 ml) of hard liquor such as 80 proof whiskey. For children, give proportionally less liquor at a dose of 0.3 ounce (1 1/2 tsp.) (8 ml) liquor for each 10 pounds of body weight, or 2 ml per kg body weight [e.g., 1.2 ounce (2 1/3 tbsp.) for a 40 pound child or 36 ml for an 18 kg child].

**Most important symptoms and effects, both acute and delayed:**

Harmful if swallowed. Suspected of damaging fertility or the unborn child. May cause damage to organs through prolonged or repeated exposure if swallowed.

**Indication of any immediate medical attention and special treatment needed**

**Notes to physician:** Maintain adequate ventilation and oxygenation of the patient. If several ounces (60 - 100 ml) of ethylene glycol have been ingested, early administration of ethanol may counter the toxic effects (metabolic acidosis, renal damage). Consider hemodialysis or peritoneal dialysis & thiamine 100 mg plus pyridoxine 50 mg intravenously every 6 hours. If ethanol is used, a therapeutically effective blood concentration in the range of 100 - 150 mg/dl may be achieved by a rapid loading dose followed by a continuous intravenous infusion. Consult standard literature for details of treatment. 4-Methyl pyrazole (Antizol®) is an effective blocker of alcohol dehydrogenase and should be used in the treatment of ethylene glycol (EG), di- or triethylene glycol (DEG, TEG), ethylene glycol butyl ether (EGBE), or methanol intoxication if available. Fomepizole protocol (Brent, J. et al., New England Journal of Medicine, Feb. 8, 2001, 344:6, p. 424-9): loading dose 15 mg/kg intravenously, follow by bolus dose of 10 mg/kg every 12 hours; after 48 hours, increase bolus dose to 15 mg/kg every 12 hours. Continue fomepizole until serum methanol, EG, DEG, TEG or EGBE are undetectable. The signs and symptoms of poisoning include anion gap metabolic acidosis, CNS depression, renal tubular injury, and possible late stage cranial nerve involvement. Respiratory symptoms, including pulmonary edema, may be delayed. Persons receiving significant exposure should be observed 24-48 hours for signs of respiratory distress. In severe poisoning, respiratory support with mechanical ventilation and positive end expiratory pressure may be required. If burn is

present, treat as any thermal burn, after decontamination. If lavage is performed, suggest endotracheal and/or esophageal control. Danger from lung aspiration must be weighed against toxicity when considering emptying the stomach. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient.

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## **5. FIREFIGHTING MEASURES**

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### **Extinguishing media**

**Suitable extinguishing media:** Water fog or fine spray.. Dry chemical fire extinguishers.. Carbon dioxide fire extinguishers.. Foam.. Alcohol resistant foams (ATC type) are preferred. General purpose synthetic foams (including AFFF) or protein foams may function, but will be less effective..

**Unsuitable extinguishing media:** Do not use direct water stream.. May spread fire..

### **Special hazards arising from the substance or mixture**

**Hazardous combustion products:** During a fire, smoke may contain the original material in addition to combustion products of varying composition which may be toxic and/or irritating.. Combustion products may include and are not limited to:.. Carbon monoxide.. Carbon dioxide..

**Unusual Fire and Explosion Hazards:** Container may rupture from gas generation in a fire situation.. Violent steam generation or eruption may occur upon application of direct water stream to hot liquids.. Liquid mist of this product can burn.. Flammable concentrations of vapor can accumulate at temperatures above flash point; see Section 9..

### **Advice for firefighters**

**Fire Fighting Procedures:** Keep people away. Isolate fire and deny unnecessary entry.. Use water spray to cool fire exposed containers and fire affected zone until fire is out and danger of reignition has passed.. Fight fire from protected location or safe distance. Consider the use of unmanned hose holders or monitor nozzles.. Immediately withdraw all personnel from the area in case of rising sound from venting safety device or discoloration of the container.. Burning liquids may be extinguished by dilution with water.. Do not use direct water stream. May spread fire.. Move container from fire area if this is possible without hazard.. Burning liquids may be moved by flushing with water to protect personnel and minimize property damage..

**Special protective equipment for firefighters:** Wear positive-pressure self-contained breathing apparatus (SCBA) and protective fire fighting clothing (includes fire fighting helmet, coat, trousers, boots, and gloves).. Avoid contact with this material during fire fighting operations. If contact is likely, change to full chemical resistant fire fighting clothing with self-contained breathing apparatus. If this is not available, wear full chemical resistant clothing with self-contained breathing apparatus and fight fire from a remote location.. For protective equipment in post-fire or non-fire clean-up situations, see Section 8 of the safety data sheet..

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## **6. ACCIDENTAL RELEASE MEASURES**

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**Personal precautions, protective equipment and emergency procedures:** Isolate area. Keep unnecessary and unprotected personnel from entering the area. Refer to section 7, Handling, for

additional precautionary measures. Use appropriate safety equipment. For additional information, refer to Section 8, Exposure Controls and Personal Protection.

**Environmental precautions:** Prevent from entering into soil, ditches, sewers, waterways and/or groundwater. See Section 12, Ecological Information.

**Methods and materials for containment and cleaning up:** Small spills: Absorb with materials such as: Cat litter. Sawdust. Vermiculite. Zorb-all®. Collect in suitable and properly labeled containers. Large spills: Dike area to contain spill. See Section 13, Disposal Considerations, for additional information.

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## 7. HANDLING AND STORAGE

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**Precautions for safe handling:** Do not swallow. Avoid contact with eyes. Wash thoroughly after handling. Spills of these organic materials on hot fibrous insulations may lead to lowering of the autoignition temperatures possibly resulting in spontaneous combustion. See Section 8, EXPOSURE CONTROLS AND PERSONAL PROTECTION.

**Conditions for safe storage:** Do not store in: Galvanized steel. Opened or unlabeled containers. Store in the following material(s): Carbon steel. Stainless steel. Store in original unopened container. See Section 10 for more specific information. Additional storage and handling information on this product may be obtained by calling your sales or customer service contact.

**Storage stability**

**Shelf life:** Use within 60 Month

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## 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

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### Control parameters

If exposure limits exist, they are listed below. If no exposure limits are displayed, then no values are applicable.

Component	Regulation	Type of listing	Value
Ethylene glycol	Dow IHG	TWA	50 mg/m3
	Dow IHG	STEL	100 mg/m3
	ACGIH	TWA Vapour	25 ppm
	Further information: A4: Not classifiable as a human carcinogen		
	ACGIH	STEL Vapour	50 ppm
	Further information: A4: Not classifiable as a human carcinogen		
	ACGIH	STEL Inhalable fraction, Aerosol only	10 mg/m3
	Further information: A4: Not classifiable as a human carcinogen		

### Exposure controls

**Engineering controls:** Use local exhaust ventilation, or other engineering controls to maintain airborne levels below exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, general ventilation should be sufficient for most operations. Local exhaust ventilation may be necessary for some operations.

### Individual protection measures

**Eye/face protection:** Use safety glasses (with side shields). If there is a potential for exposure to particles which could cause eye discomfort, wear chemical goggles. If exposure causes eye discomfort, use a full-face respirator.

**Skin protection**

**Hand protection:** Use gloves chemically resistant to this material when prolonged or frequently repeated contact could occur. If hands are cut or scratched, use gloves chemically resistant to this material even for brief exposures. Use gloves with insulation for thermal protection, when needed. Examples of preferred glove barrier materials include: Natural rubber ("latex"). Nitrile/butadiene rubber ("nitrile" or "NBR"). Polyethylene. Ethyl vinyl alcohol laminate ("EVAL"). Polyvinyl alcohol ("PVA"). Polyvinyl chloride ("PVC" or "vinyl"). Examples of acceptable glove barrier materials include: Neoprene. NOTICE: The selection of a specific glove for a particular application and duration of use in a workplace should also take into account all relevant workplace factors such as, but not limited to: Other chemicals which may be handled, physical requirements (cut/puncture protection, dexterity, thermal protection), potential body reactions to glove materials, as well as the instructions/specifications provided by the glove supplier.

**Other protection:** When prolonged or frequently repeated contact could occur, use protective clothing chemically resistant to this material. Selection of specific items such as faceshield, boots, apron, or full-body suit will depend on the task. When handling hot material, protect skin from thermal burns as well as from skin absorption.

**Respiratory protection:** Respiratory protection should be worn when there is a potential to exceed the exposure limit requirements or guidelines. If there are no applicable exposure limit requirements or guidelines, wear respiratory protection when adverse effects, such as respiratory irritation or discomfort have been experienced, or where indicated by your risk assessment process. For most conditions, no respiratory protection should be needed; however, if material is heated or sprayed, use an approved air-purifying respirator. The following should be effective types of air-purifying respirators: Organic vapor cartridge with a particulate pre-filter.

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## 9. PHYSICAL AND CHEMICAL PROPERTIES

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**Appearance**

<b>Physical state</b>	Liquid.
<b>Color</b>	Colorless to yellow
<b>Odor</b>	Characteristic
<b>Odor Threshold</b>	No test data available
<b>pH</b>	8.5 - 10.5 50% <i>ASTM D1287</i> (typical value)
<b>Melting point/ range</b>	Not applicable to liquids
<b>Freezing point</b>	-19.4 °C ( -2.9 °F) <i>ASTM D1177</i>
<b>Boiling point (760 mmHg)</b>	158 °C ( 316 °F) <i>Literature</i>
<b>Flash point</b>	<b>closed cup</b> 126.7 °C ( 260.1 °F) <i>Pensky-Martens Closed Cup ASTM D 93</i> Ethylene glycol
<b>Evaporation Rate (Butyl Acetate = 1)</b>	< 0.5 <i>Estimated.</i>
<b>Flammability (solid, gas)</b>	Not applicable to liquids
<b>Flammability (liquids)</b>	Not expected to be a static-accumulating flammable liquid.

Lower explosion limit	3.2 % vol Vapour <i>Literature</i> Ethylene glycol LFL of major ingredient
Upper explosion limit	No test data available
Vapor Pressure	2.2 mmHg at 20 °C (68 °F) <i>Literature</i>
Relative Vapor Density (air = 1)	>1.0 <i>Literature</i>
Relative Density (water = 1)	1.1295 at 20 °C (68 °F) / 20 °C <i>Literature</i>
Water solubility	<i>Literature</i> completely soluble
Partition coefficient: n-octanol/water	No data available
Auto-ignition temperature	427 °C (801 °F) <i>Literature</i> Ethylene glycol
Decomposition temperature	No test data available
Kinematic Viscosity	14.0 cSt at 20 °C (68 °F) <i>Literature</i>
Explosive properties	No data available
Oxidizing properties	No data available
Molecular weight	No data available

NOTE: The physical data presented above are typical values and should not be construed as a specification.

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## 10. STABILITY AND REACTIVITY

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**Reactivity:** No data available

**Chemical stability:** Thermally stable at typical use temperatures.

**Possibility of hazardous reactions:** Polymerization will not occur.

**Conditions to avoid:** Exposure to elevated temperatures can cause product to decompose. Generation of gas during decomposition can cause pressure in closed systems.

**Incompatible materials:** Avoid contact with: Strong acids. Strong bases. Strong oxidizers.

**Hazardous decomposition products:** Decomposition products depend upon temperature, air supply and the presence of other materials.. Decomposition products can include and are not limited to:. Aldehydes.. Alcohols.. Ethers..

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## 11. TOXICOLOGICAL INFORMATION

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*Toxicological information appears in this section when such data are available.*

### Information on likely routes of exposure

Ingestion, Inhalation, Skin contact, Eye contact.

**Acute toxicity (represents short term exposures with immediate effects - no chronic/delayed effects known unless otherwise noted)**

#### Acute Toxicity Endpoints:

Harmful if swallowed.

**Acute oral toxicity****Information for the Product:**

Oral toxicity is expected to be moderate in humans due to ethylene glycol even though tests with animals show a lower degree of toxicity. Ingestion of quantities (approximately 65 mL (2 oz.) for diethylene glycol or 100 mL (3 oz.) for ethylene glycol) has caused death in humans. May cause nausea and vomiting. May cause abdominal discomfort or diarrhea. Excessive exposure may cause central nervous system effects, cardiopulmonary effects (metabolic acidosis), and kidney failure.

As product: Single dose oral LD50 has not been determined.

For similar material(s):  
LD50, Rat, 310 mg/kg

**Information for components:****Ethylene glycol**

In humans, expected to be moderately toxic if swallowed even though oral toxicity was low when tested in animals. Ingestion of quantities (approximately 65 mL (2 oz.) for diethylene glycol or 100 mL (3 oz.) for ethylene glycol) has caused death in humans. Small amounts swallowed incidentally as a result of normal handling operations are not likely to cause injury; however, swallowing larger amounts may cause injury. May cause nausea and vomiting. May cause abdominal discomfort or diarrhea. Excessive exposure may cause central nervous system effects, cardiopulmonary effects (metabolic acidosis), and kidney failure.

ALD - Approximate Lethal Dose, Human, adult, 3 Ounces Estimated.

**Dipotassium hydrogen phosphate**

LD50, Rat, female, > 2,000 mg/kg OECD Test Guideline 420 No deaths occurred at this concentration.

**Sodium tolyltriazole**

LD50, Rat, male, 930 mg/kg OECD 401 or equivalent

LD50, Rat, female, 735 mg/kg OECD 401 or equivalent

**Acute dermal toxicity****Information for the Product:**

Prolonged skin contact is unlikely to result in absorption of harmful amounts. Repeated skin exposure to large quantities may result in absorption of harmful amounts. Massive contact with damaged skin or of material sufficiently hot to burn skin may result in absorption of potentially lethal amounts.

For similar material(s):  
LD50, Rabbit, > 2,000 mg/kg No deaths occurred at this concentration.

**Information for components:**



**Ethylene glycol**

LD50, Rabbit, > 10,600 mg/kg

LD50, Mouse, male and female, > 3,500 mg/kg

**Dipotassium hydrogen phosphate**

LD50, Rat, male and female, > 5,000 mg/kg OECD 402 or equivalent No deaths occurred at this concentration.

**Sodium tolyltriazole**

LD50, Rabbit, male and female, > 2,000 mg/kg OECD 402 or equivalent No deaths occurred at this concentration.

**Acute inhalation toxicity**

**Information for the Product:**

At room temperature, exposure to vapor is minimal due to low volatility. With good ventilation, single exposure is not expected to cause adverse effects. If material is heated or areas are poorly ventilated, vapor/mist may accumulate and cause respiratory irritation and symptoms such as headache and nausea.

For Ethylene glycol:

LC50, Rat, male and female, 6 Hour, Aerosol, > 2.5 mg/l

**Information for components:**

**Ethylene glycol**

LC50, Rat, male and female, 6 Hour, dust/mist, > 2.5 mg/l

**Dipotassium hydrogen phosphate**

For similar material(s): LC50, Rat, male and female, 4 Hour, dust/mist, > 0.83 mg/l  
OECD Test Guideline 403 No deaths occurred at this concentration.

**Sodium tolyltriazole**

The LC50 has not been determined.

**Skin corrosion/irritation**

Not classified based on available information.

**Information for the Product:**

Based on data from similar materials

Brief contact is essentially nonirritating to skin.

Prolonged contact may cause slight skin irritation with local redness.

Repeated contact may cause skin irritation with local redness.

**Information for components:**

**Ethylene glycol**

Brief contact is essentially nonirritating to skin.

Prolonged contact may cause slight skin irritation with local redness.

Repeated contact may cause skin irritation with local redness.

**Dipotassium hydrogen phosphate**

Prolonged contact may cause slight skin irritation with local redness.

**Sodium tolyltriazole**

Brief contact may cause severe skin burns. Symptoms may include pain, severe local redness and tissue damage.

**Serious eye damage/eye irritation**

Not classified based on available information.

**Information for the Product:**

For similar material(s):

May cause slight eye irritation.

Corneal injury is unlikely.

Vapor or mist may cause eye irritation.

**Information for components:**

**Ethylene glycol**

May cause slight eye irritation.

Corneal injury is unlikely.

Vapor or mist may cause eye irritation.

**Dipotassium hydrogen phosphate**

May cause slight eye irritation.

Corneal injury is unlikely.

Dust may irritate eyes.

**Sodium tolyltriazole**

May cause severe irritation with corneal injury which may result in permanent impairment of vision, even blindness. Chemical burns may occur.

**Sensitization**

**For skin sensitization:**

Not classified based on available information.

**For respiratory sensitization:**

Not classified based on available information.

**Information for the Product:**

For skin sensitization:

Contains component(s) which did not cause allergic skin sensitization in guinea pigs.

For respiratory sensitization:

No relevant data found.

**Information for components:**

**Ethylene glycol**

Did not cause allergic skin reactions when tested in guinea pigs.

For respiratory sensitization:  
No relevant data found.

**Dipotassium hydrogen phosphate**

For skin sensitization:  
For similar material(s):  
Did not demonstrate the potential for contact allergy in mice.

For respiratory sensitization:  
No relevant data found.

**Sodium tolyltriazole**

For skin sensitization:  
For similar material(s):  
Did not cause allergic skin reactions when tested in guinea pigs.

For respiratory sensitization:  
No relevant data found.

**Specific Target Organ Systemic Toxicity (Single Exposure)**

Not classified based on available information.

**Information for the Product:**

Product test data not available.

**Information for components:**

**Ethylene glycol**

Evaluation of available data suggests that this material is not an STOT-SE toxicant.

**Dipotassium hydrogen phosphate**

Evaluation of available data suggests that this material is not an STOT-SE toxicant.

**Sodium tolyltriazole**

Material is corrosive. Material is not classified as a respiratory irritant; however, upper respiratory tract irritation or corrosivity may be expected.

**Aspiration Hazard**

Not classified based on available information.

**Information for the Product:**

Based on available information, aspiration hazard could not be determined.

**Information for components:**

**Ethylene glycol**

Based on physical properties, not likely to be an aspiration hazard.

**Dipotassium hydrogen phosphate**

Based on physical properties, not likely to be an aspiration hazard.

**Sodium tolyltriazole**

Aspiration into the respiratory system may occur during ingestion or vomiting. Due to corrosivity, tissue damage or lung injury may occur.

**Chronic toxicity (represents longer term exposures with repeated dose resulting in chronic/delayed effects - no immediate effects known unless otherwise noted)**

**Specific Target Organ Systemic Toxicity (Repeated Exposure)**

May cause damage to organs (Kidney) through prolonged or repeated exposure if swallowed.

**Information for the Product:**

Product test data not available.

**Information for components:**

**Ethylene glycol**

Observations in humans include:

Nystagmus (involuntary eye movement).

In animals, effects have been reported on the following organs:

Kidney.

Liver.

**Dipotassium hydrogen phosphate**

For similar material(s):

Based on available data, repeated exposures are not anticipated to cause significant adverse effects.

**Sodium tolyltriazole**

For similar material(s):

Based on available data, repeated exposures are not anticipated to cause significant adverse effects.

**Carcinogenicity**

Not classified based on available information.

**Information for the Product:**

Product test data not available.

**Information for components:**

**Ethylene glycol**

Ethylene glycol did not cause cancer in long-term animal studies.

**Dipotassium hydrogen phosphate**

No relevant data found.

**Sodium tolyltriazole**

No relevant data found.

### **Teratogenicity**

Suspected of damaging fertility or the unborn child.

#### **Information for the Product:**

Product test data not available.

#### **Information for components:**

##### **Ethylene glycol**

Based on animal studies, ingestion of very large amounts of ethylene glycol appears to be the major and possibly only route of exposure to produce birth defects. Exposures by inhalation or skin contact, the primary routes of occupational exposure, had minimal effect on the fetus, in animal studies.

##### **Dipotassium hydrogen phosphate**

For similar material(s): Did not cause birth defects or any other fetal effects in laboratory animals.

##### **Sodium tolyltriazole**

For this family of materials: Has caused birth defects in laboratory animals.

### **Reproductive toxicity**

Suspected of damaging fertility or the unborn child.

#### **Information for the Product:**

Product test data not available.

#### **Information for components:**

##### **Ethylene glycol**

Ingestion of large amounts of ethylene glycol has been shown to interfere with reproduction in animals.

##### **Dipotassium hydrogen phosphate**

For similar material(s): In animal studies, did not interfere with reproduction.

##### **Sodium tolyltriazole**

For similar material(s): In animal studies, did not interfere with reproduction.

### **Mutagenicity**

Not classified based on available information.

#### **Information for the Product:**

Product test data not available.

#### **Information for components:**

##### **Ethylene glycol**

In vitro genetic toxicity studies were negative. Animal genetic toxicity studies were negative.

**Dipotassium hydrogen phosphate**

For similar material(s): In vitro genetic toxicity studies were negative.

**Sodium tolyltriazole**

For similar material(s): In vitro genetic toxicity studies were negative.

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## 12. ECOLOGICAL INFORMATION

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*Ecotoxicological information appears in this section when such data are available.*

### Toxicity

**Ethylene glycol**

**Acute toxicity to fish**

Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).  
LC50, Pimephales promelas (fathead minnow), static test, 96 Hour, 72,860 mg/l

**Acute toxicity to aquatic invertebrates**

EC50, Daphnia magna (Water flea), static test, 48 Hour, > 100 mg/l, OECD Test Guideline 202 or Equivalent

**Acute toxicity to algae/aquatic plants**

ErC50, Pseudokirchneriella subcapita, 96 Hour, Growth rate inhibition, 6,500 - 13,000 mg/l

**Toxicity to bacteria**

EC50, activated sludge, 30 min, 225 mg/l, OECD 209 Test

**Chronic toxicity to fish**

NOEC, Pimephales promelas (fathead minnow), 7 d, 15,380 mg/l

**Chronic toxicity to aquatic invertebrates**

NOEC, Ceriodaphnia dubia (water flea), 7 d, 8,590 mg/l

**Dipotassium hydrogen phosphate**

**Acute toxicity to fish**

Material is practically non-toxic to aquatic organisms on an acute basis (LC50/EC50/EL50/LL50 >100 mg/L in the most sensitive species tested).  
LC50, Rainbow trout (Oncorhynchus mykiss), semi-static test, 96 Hour, > 100 mg/l, OECD Test Guideline 203 or Equivalent

**Acute toxicity to aquatic invertebrates**

EC50, Daphnia magna (Water flea), Static, 48 Hour, > 100 mg/l, OECD Test Guideline 202 or Equivalent

**Acute toxicity to algae/aquatic plants**

For similar material(s):  
EC50, Desmodesmus subspicatus (green algae), Static, 72 Hour, Growth rate, > 100 mg/l, OECD Test Guideline 201  
For similar material(s):

NOEC, *Desmodesmus subspicatus* (green algae), Static, 72 Hour, Growth rate, > 100 mg/l, OECD Test Guideline 201

**Toxicity to bacteria**

EC50, activated sludge, Static, 3 Hour, Respiration rates., > 1,000 mg/l, activated sludge test (OECD 209)

**Toxicity to soil-dwelling organisms**

For similar material(s):

LC50, *Eisenia fetida* (earthworms), 28 d, mortality, > 3500 milligram per kilogram

**Sodium tolyltriazole****Acute toxicity to fish**

Material is slightly toxic to aquatic organisms on an acute basis (LC50/EC50 between 10 and 100 mg/L in the most sensitive species tested).

For similar material(s):

LC50, Zebra fish (*Danio/Brachydanio rerio*), semi-static test, 96 Hour, > 173 mg/l, OECD Test Guideline 203 or Equivalent

For similar material(s):

LC50, Sheepshead minnow (*Cyprinodon variegatus*), semi-static test, 96 Hour, 55 mg/l, OECD Test Guideline 203 or Equivalent

**Acute toxicity to aquatic invertebrates**

For similar material(s):

EC50, *Daphnia galeata* (water flea), static test, 48 Hour, 8.58 mg/l, OECD Test Guideline 202 or Equivalent

For similar material(s):

LC50, Marine copepod (*acartia tonsa*), Static, 48 Hour, 55 mg/l

**Acute toxicity to algae/aquatic plants**

For similar material(s):

NOEC, *Skeletonema costatum* (marine diatom), Static, 72 Hour, Growth rate, 1.18 mg/l

For similar material(s):

ErC50, *Skeletonema costatum* (marine diatom), Static, 72 Hour, Growth rate, 53 mg/l

For similar material(s):

ErC50, *Pseudokirchneriella subcapitata* (green algae), Static, 72 Hour, Growth rate, 75 mg/l, OECD Test Guideline 201 or Equivalent

For similar material(s):

NOEC, *Pseudokirchneriella subcapitata* (green algae), Static, 72 Hour, Growth rate, 10 mg/l, OECD Test Guideline 201 or Equivalent

**Toxicity to bacteria**

For similar material(s):

EC50, Bacteria (active sludge), Static, 1 d, Respiration rates., 1,060 mg/l

**Chronic toxicity to aquatic invertebrates**

For similar material(s):

EC10, *Daphnia galeata* (water flea), semi-static test, 21 d, number of offspring, 0.4 mg/l

For similar material(s):

NOEC, *Daphnia magna* (Water flea), semi-static test, 21 d, number of offspring, 18.4 mg/l

**Persistence and degradability****Ethylene glycol**

**Biodegradability:** Material is readily biodegradable. Passes OECD test(s) for ready biodegradability. Material has inherent, ultimate biodegradability according to OECD test (s) guidelines (reaches > 60 or 70% biodegradation in OECD test(s)).

10-day Window: Pass

**Biodegradation:** 90 - 100 %

**Exposure time:** 10 d

**Method:** OECD Test Guideline 301A or Equivalent

10-day Window: Not applicable

**Biodegradation:** 90 %

**Exposure time:** 1 d

**Method:** OECD Test Guideline 302B or Equivalent

**Theoretical Oxygen Demand:** 1.29 mg/mg

#### Dipotassium hydrogen phosphate

**Biodegradability:** Biodegradability is not applicable to inorganic substances.

#### Sodium tolyltriazole

**Biodegradability:** Material is expected to biodegrade very slowly (in the environment). Fails to pass OECD/EEC tests for ready biodegradability.

For similar material(s):

**Biodegradation:** 4 %

**Exposure time:** 28 d

**Method:** OECD Test Guideline 301F or Equivalent

#### **Bioaccumulative potential**

##### Ethylene glycol

**Bioaccumulation:** Bioconcentration potential is low ( $BCF < 100$  or  $\log P_{ow} < 3$ ).

**Partition coefficient: n-octanol/water(log Pow):** -1.36 Measured

**Bioconcentration factor (BCF):** 10 *Leuciscus idus* (Golden orfe)

##### Dipotassium hydrogen phosphate

**Bioaccumulation:** Partitioning from water to n-octanol is not applicable.

##### Sodium tolyltriazole

**Bioaccumulation:** Bioconcentration potential is low ( $BCF < 100$  or  $\log P_{ow} < 3$ ).

**Partition coefficient: n-octanol/water(log Pow):** 1.087 at 25 °C OECD Test Guideline 117 or Equivalent

#### **Mobility in soil**

##### Ethylene glycol

Given its very low Henry's constant, volatilization from natural bodies of water or moist soil is not expected to be an important fate process.

**Partition coefficient (Koc):** 1 Estimated.

##### Dipotassium hydrogen phosphate

No relevant data found.

##### Sodium tolyltriazole

**Partition coefficient (Koc):** 100 Estimated.



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### 13. DISPOSAL CONSIDERATIONS

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**Disposal methods:** DO NOT DUMP INTO ANY SEWERS, ON THE GROUND, OR INTO ANY BODY OF WATER. All disposal practices must be in compliance with all Federal, State/Provincial and local laws and regulations. Regulations may vary in different locations. Waste characterizations and compliance with applicable laws are the responsibility of the waste generator. AS YOUR SUPPLIER, WE HAVE NO CONTROL OVER THE MANAGEMENT PRACTICES OR MANUFACTURING PROCESSES OF PARTIES HANDLING OR USING THIS MATERIAL. THE INFORMATION PRESENTED HERE PERTAINS ONLY TO THE PRODUCT AS SHIPPED IN ITS INTENDED CONDITION AS DESCRIBED IN SDS SECTION 1: Identified Uses. FOR UNUSED & UNCONTAMINATED PRODUCT, the preferred options include sending to a licensed, permitted: Recycler. Reclaimer. Incinerator or other thermal destruction device.

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### 14. TRANSPORT INFORMATION

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**DOT**

<b>Proper shipping name</b>	Environmentally hazardous substance, liquid, n.o.s.(Ethylene glycol)
<b>UN number</b>	UN 3082
<b>Class</b>	9
<b>Packing group</b>	III
<b>Reportable Quantity</b>	Ethylene glycol

**Classification for SEA transport (IMO-IMDG):**

	Not regulated for transport
<b>Transport in bulk according to Annex I or II of MARPOL 73/78 and the IBC or IGC Code</b>	Consult IMO regulations before transporting ocean bulk

**Classification for AIR transport (IATA/ICAO):**

Not regulated for transport

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

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## 15. REGULATORY INFORMATION

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### Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Sections 311 and 312

Acute toxicity (any route of exposure)

Reproductive toxicity

Specific target organ toxicity (single or repeated exposure)

### Superfund Amendments and Reauthorization Act of 1986 Title III (Emergency Planning and Community Right-to-Know Act of 1986) Section 313

This product contains the following substances which are subject to the reporting requirements of Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 and which are listed in 40 CFR 372.

#### Components

Ethylene glycol

#### CASRN

107-21-1

### Pennsylvania Worker and Community Right-To-Know Act:

To the best of our knowledge, this product does not contain chemicals at levels which require reporting under this statute.

### California Prop. 65

WARNING: This product can expose you to chemicals including 1,4-Dioxane, Acetaldehyde, which is/are known to the State of California to cause cancer, and Ethylene glycol, which is/are known to the State of California to cause birth defects or other reproductive harm. For more information go to [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov).

### United States TSCA Inventory (TSCA)

All components of this product are in compliance with the inventory listing requirements of the U.S. Toxic Substances Control Act (TSCA) Chemical Substance Inventory.

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## 16. OTHER INFORMATION

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### Hazard Rating System

#### NFPA

Health	Flammability	Instability
1	1	0

### Revision

Identification Number: 46521 / A001 / Issue Date: 05/05/2025 / Version: 14.0

In case this version of the SDS contains significant changes from the previous version, they are listed below or noted by bold, double bars in the left-hand margin throughout this document.

Changes encompass identification, hazards, tox/eco-tox information and the addition/removal of the ingredients, and regulatory information, hazard information, uses, risk management measures and other key regulatory changes of the product. Detailed explanation of the changes can be obtained upon request.

### Legend

ACGIH	USA. ACGIH Threshold Limit Values (TLV)
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Dow IHG	Dow Industrial Hygiene Guideline
STEL	Short term exposure limit
TWA	Time weighted average

**Full text of other abbreviations**

AIIC - Australian Inventory of Industrial Chemicals; ASTM - American Society for the Testing of Materials; bw - Body weight; CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN - Standard of the German Institute for Standardisation; DOT - Department of Transportation; DSL - Domestic Substances List (Canada); ECx - Concentration associated with x% response; EHS - Extremely Hazardous Substance; ELx - Loading rate associated with x% response; EmS - Emergency Schedule; ENCS - Existing and New Chemical Substances (Japan); ErCx - Concentration associated with x% growth rate response; ERG - Emergency Response Guide; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; HMIS - Hazardous Materials Identification System; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association; IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG - International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; MSHA - Mine Safety and Health Administration; n.o.s. - Not Otherwise Specified; NFPA - National Fire Protection Association; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NTP - National Toxicology Program; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention; PBT - Persistent, Bioaccumulative and Toxic substance; PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; RCRA - Resource Conservation and Recovery Act; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RQ - Reportable Quantity; SADT - Self-Accelerating Decomposition Temperature; SARA - Superfund Amendments and Reauthorization Act; SDS - Safety Data Sheet; TCSI - Taiwan Chemical Substance Inventory; TECI - Thailand Existing Chemicals Inventory; TSCA - Toxic Substances Control Act (United States); UN - United Nations; UNRTDG - United Nations Recommendations on the Transport of Dangerous Goods; vPvB - Very Persistent and Very Bioaccumulative

**Information Source and References**

This SDS is prepared by Product Regulatory Services and Hazard Communications Groups from information supplied by internal references within our company.

THE DOW CHEMICAL COMPANY urges each customer or recipient of this (M)SDS to study it carefully and consult appropriate expertise, as necessary or appropriate, to become aware of and understand the data contained in this (M)SDS and any hazards associated with the product. The information herein is provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. Regulatory requirements are subject to change and may differ between various locations. It is the buyer's/user's responsibility to ensure that his activities comply with all federal, state, provincial or local laws. The information presented here pertains only to the product as shipped. Since conditions for use of the product are not under the control of the manufacturer, it is the buyer's/user's duty to determine the conditions necessary for the safe use of this product. Due to the proliferation of sources for information such as manufacturer-specific (M)SDSs, we are not and cannot be responsible for (M)SDSs obtained from any source other

than ourselves. If you have obtained an (M)SDS from another source or if you are not sure that the (M)SDS you have is current, please contact us for the most current version.  
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